

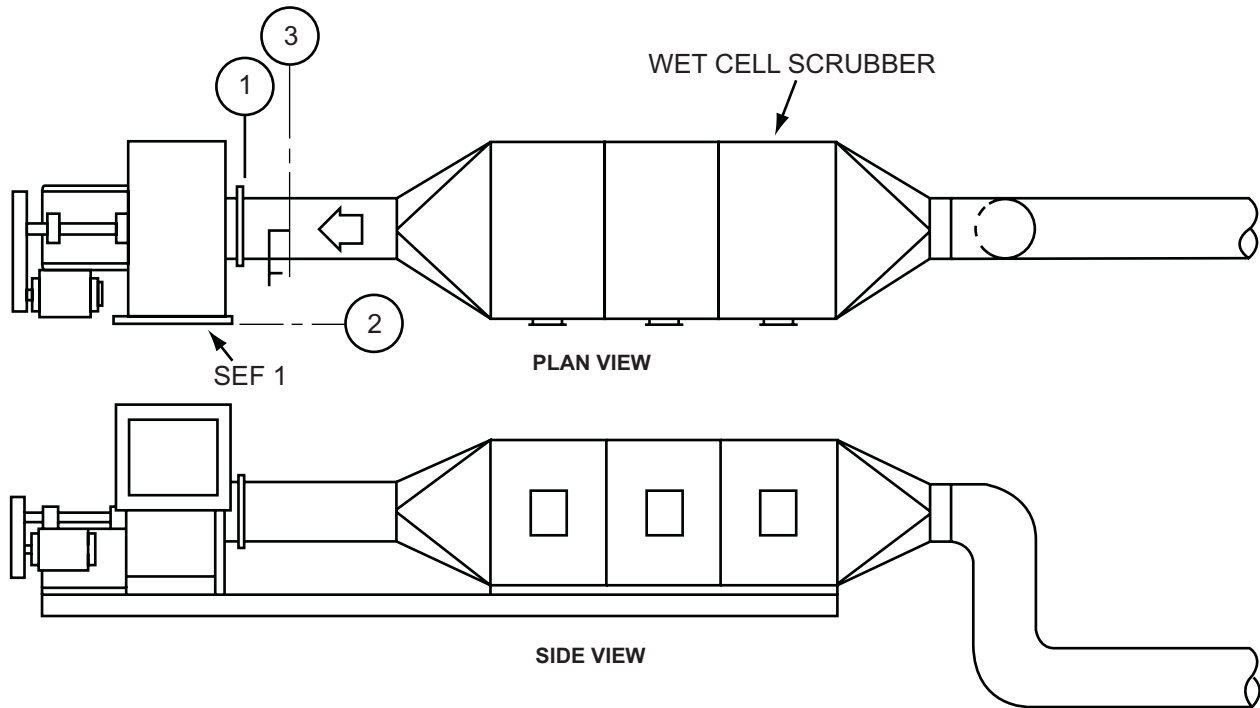
**CONVERSION TO SPECIFIED CONDITIONS**

$$Q_c = 6384 (1730/1710) \\ = 6459 \text{ cfm}$$

$$P_{sc} = 2.00 (1730/1710)^2 (0.075/0.0719) \\ = 2.14 \text{ in. wg}$$

$$H_c = 3.79 (1730/1710)^3 (0.075/0.0719) \\ = 4.09 \text{ hp}$$

**EXAMPLE 3C: CENTRIFUGAL FAN IN A SCRUBBER SYSTEM**



**COMMENTS**

1. Determine  $P_{v3}$  by using the root mean square of the velocity pressure measurements made in a traverse of Plane 3, located in the duct connection at the fan inlet, as shown in the diagram. Determine  $P_{s3}$  by averaging the static pressure measurements made in the same traverse. Procedures for traverses are described in Section 9.4.  $P_{s3}$  is used in determining the density at the traverse plane. Measure the area of the traverse plane,  $A_3$ , which is located at the tip of the Pitot-static tube. In locating Plane 3 downstream of the scrubber, changes in the composition of the air as a result of the action of the scrubber are properly taken into account in the determination of fan air flow rate. Due to the close proximity of Planes 1 and 3, and the fact that there is no change in area between the two planes, the conditions which exist at Plane 3 are assumed to exist at Plane 1.
2.  $P_{s2}$ , the static pressure at the fan outlet, is zero.
3. Measure  $t_{d3}$  and  $t_{w3}$  in the traverse plane. Determine  $p_b$  for the general vicinity of the fan. Measure  $t_{d2}$ . These measurements are used in determining densities at the planes of interest.
4. Measure the fan speed and the motor amps, volts, and if possible, watts. Record all pertinent motor nameplate data, including volts (NPV), and full load

amps (FLA). If the motor power output is to be estimated by using the phase current method described in Annex K, it is not necessary to measure motor watts; however, it may be necessary to disconnect the drive and measure the no load amps (NLA) if the motor is not operating at or near its full load point. Refer to Annex K.

5. SEF 1 is due to the effect of there being no duct at the fan outlet. In order to calculate the value of SEF 1, it is necessary to measure the outlet area of the fan,  $A_2$ , and the blast area of the fan.

6. To calculate the Fan Static Pressure:

$$P_s = P_{s2} - P_{s1} - P_{v1} + \text{SEF 1}$$

Where:

$$P_{v1} = P_{v3}$$

$$P_{s1} = P_{s3}$$

$$P_{s2} = 0$$

7. In order to compare the test results to the quoted fan curve drawn for operation at 1700 rpm and 0.071 lbm/ft<sup>3</sup> density, it is necessary to convert the results to the specified conditions. The basis for the calculations is described in Section 14.

**OBSERVATIONS****SITE MEASUREMENTS**

$p_b = 29.80$  in. Hg  
 $t_{d3} = 65^\circ\text{F}$   
 $t_{w3} = 64^\circ\text{F}$   
 $t_{d2} = 70^\circ\text{F}$   
 $P_{s3} = -8.0$  in. wg  
 $P_{v3} = 0.337$  in. wg  
 $N = 1672$  rpm  
 $A_1 = A_3$   
 $= 7.06$  ft<sup>2</sup>  
 $A_2 = 5.15$  ft<sup>2</sup>  
 Blast Area = 3.67 ft<sup>2</sup>

**MEASURED MOTOR DATA**

Volts = 450, 458, 462  
 $= 457$  av  
 Amps = 44, 45, 44.5  
 $= 44.5$  av

**MOTOR NAMEPLATE DATA**

40 hp, 3 phase, 60 hertz  
 460 volts, 1780 rpm, 49 FLA

**GENERAL**

Fan connected to motor through belt drive.

**CALCULATIONS****DENSITIES**

For Plane 3 conditions of:

$t_{d3} = 65^\circ\text{F}$   
 $t_{w3} = 64^\circ\text{F}$

$$\begin{aligned}
 \rho_3 &= \rho_b + (P_{s3}/13.6) \\
 &= 29.80 + (-8.0/13.6) \\
 &= 29.21 \text{ in. Hg}
 \end{aligned}$$

Use Figure N.1 in Annex N to obtain  $\rho_3 = 0.0732$  lbm/ft<sup>3</sup>.

It is assumed that:

$$\begin{aligned}
 t_{d1} &= t_{d3} \\
 P_{s1} &= P_{s3} \\
 \rho_1 &= \rho_3
 \end{aligned}$$

$$\begin{aligned}
 \rho_2 &= \rho_3 \left( \frac{P_{s2} + 13.6\rho_b}{13.6\rho_3} \right) \left( \frac{t_{d3} + 460}{t_{d2} + 460} \right) \\
 &= 0.0732 \left( \frac{0 + 13.6 \times 29.80}{13.6 \times 29.21} \right) \left( \frac{525}{530} \right) \\
 &= 0.0740 \text{ lbm/ft}^3
 \end{aligned}$$

**FLOW RATES**

$$\begin{aligned}
 V_3 &= 1096 (P_{v3}/\rho_3)^{0.5} \\
 &= 1096 (0.337/0.0732)^{0.5} \\
 &= 2352 \text{ fpm}
 \end{aligned}$$

$$\begin{aligned}
 Q_3 &= V_3 A_3 \\
 &= 2353 \times 7.06 \\
 &= 16605 \text{ cfm}
 \end{aligned}$$

$$\begin{aligned}
 Q &= Q_1 \\
 &= Q_3 (\rho_3/\rho_1) \\
 &= 16605 (0.0732/0.0732) \\
 &= 16605 \text{ cfm}
 \end{aligned}$$

$$\begin{aligned}
 Q_2 &= Q_3 (\rho_3/\rho_2) \\
 &= 16605 (0.0732/0.0740) \\
 &= 16425 \text{ cfm}
 \end{aligned}$$

**FAN POWER INPUT**

$$\begin{aligned}
 \text{Measured amps/FLA} &= (44.5/49) \\
 &= 0.91 \\
 &= 91\%
 \end{aligned}$$

Annex K indicates that Equation A will provide a reasonably accurate estimate of motor power output for a 40 hp motor operating at 91% FLA.

$$\begin{aligned}
 H_{mo} &= 40 (44.5/49) (457/460) \\
 &= 36.1 \text{ hp}
 \end{aligned}$$

Figure L.1 in Annex L indicates estimate belt drive loss of 4.5%.

$$\begin{aligned}
 H_L &= 0.045 H_{mo} \\
 &= 0.045 \times 36.1 \\
 &= 1.6 \text{ hp}
 \end{aligned}$$

$$\begin{aligned}
 H &= H_{mo} - H_L \\
 &= 36.1 - 1.6 \\
 &= 34.5 \text{ hp}
 \end{aligned}$$

**SYSTEM EFFECT FACTOR**

AMCA Publication 201-90, Figures 7.1 and 8.3, indicate the following calculations:

$$\begin{aligned}V_2 &= (Q_2/A_2) \\ &= (16425/5.15) \\ &= 3189 \text{ fpm}\end{aligned}$$

$$\begin{aligned}\text{Blast area ratio} &= \text{Blast area}/A_2 \\ &= 3.67/5.15 \\ &= 0.71\end{aligned}$$

For a blast area ratio of 0.7 and no duct, Figure 8.3 shows *System Effect Curve S* applies. For 3189 fpm velocity and curve S, Figure 7.1 shows SEF 1 = 0.5 in. wg at 0.075 lbm/ft<sup>3</sup> density. At 0.0740 lbm/ft<sup>3</sup>:

$$\begin{aligned}\text{SEF 1} &= 0.5 (0.074/0.075) \\ &= 0.49 \text{ in. wg}\end{aligned}$$

### FAN STATIC PRESSURE

$$\begin{aligned}P_{v1} &= P_{v3} \\ &= 0.337 \text{ in. wg}\end{aligned}$$

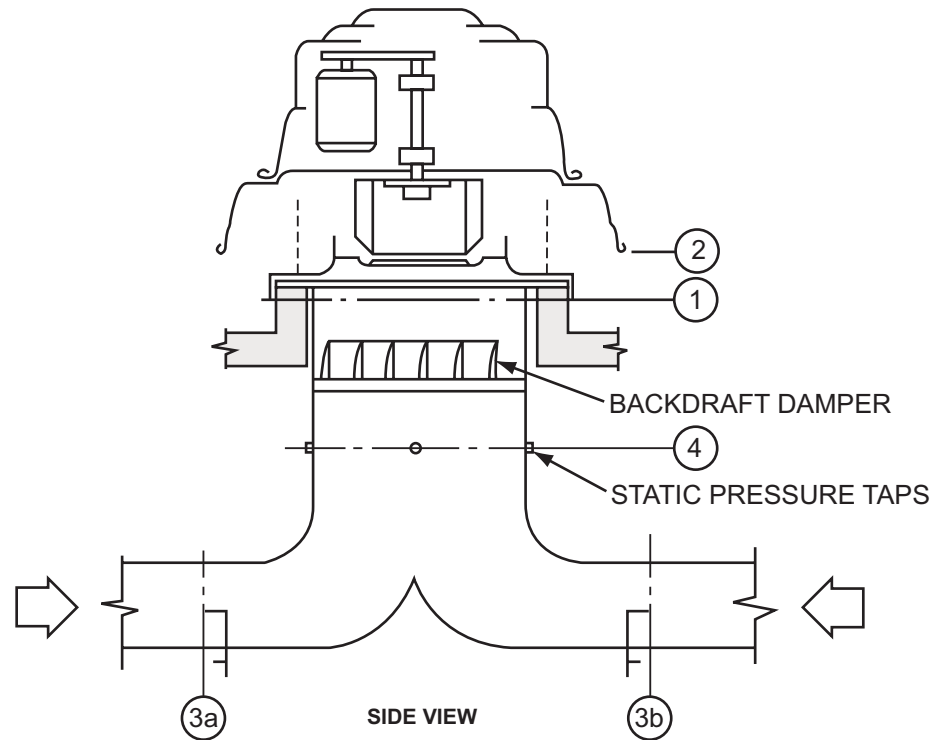
$$\begin{aligned}P_s &= P_{s2} - P_{s1} - P_{v1} + \text{SEF 1} \\ &= 0 - (-8.0) - 0.337 + 0.49 \\ &= 8.15 \text{ in. wg}\end{aligned}$$

### CONVERSION TO SPECIFIED CONDITIONS

$$\begin{aligned}Q_c &= 16605 (1700/1672) \\ &= 16883 \text{ cfm}\end{aligned}$$

$$\begin{aligned}P_{sc} &= 8.15 (1700/1672)^2 (0.071/0.0732) \\ &= 8.17 \text{ in. wg}\end{aligned}$$

$$\begin{aligned}H_c &= 34.5 (1700/1672)^3 (0.071/0.0732) \\ &= 35.2 \text{ hp}\end{aligned}$$

**EXAMPLE 3D: CENTRIFUGAL ROOF VENTILATOR WITH DUCTED INLET****COMMENTS**

1. This centrifugal roof ventilator, as supplied and rated by the manufacturer, does not include the backdraft damper. It is essential that the backdraft damper blades be fixed in their full open positions, otherwise uneven velocity distribution will occur at the inlet to the ventilator, adversely affecting its performance.

2. Normally, velocity pressure measurements would be made in a single plane, located in a duct common to all branches. In this example, a measurement plane which provides a satisfactory velocity profile cannot be located within the short length of duct between the point of connection of the branch ducts and the ventilator inlet. The alternative, as indicated in the diagram, is to make a velocity pressure measurement traverse in each branch. The velocity pressure for each branch is determined by using the root mean square of the velocity pressure measurements made in the traverse. The static pressure at each traverse plane is determined by averaging the static pressure measurements made in the same traverse. These static pressure values are used in determining the densities at the traverse planes. Procedures for traverses are described in Section 9.4. In order to determine the air flow rates, it is necessary to measure the area of each traverse plane.

3.  $P_{s4}$  may be determined by averaging the static pressure measurements at each of four static pressure taps or by averaging the static pressure measurements made in a Pitot-static tube traverse of Plane 4. If a Pitot-static tube is used, it should be positioned well within the duct in which Plane 4 is located, and not project into the upstream elbows. Measure the area of Plane 1 for use in calculating  $P_{v1}$ . In this example,  $A_4 = A_1$ .  $P_{s2}$ , the static pressure at the outlet of the ventilator, is zero gauge pressure, referred to the atmospheric pressure in the region of the ventilator outlet. In situations such as this example, the air may be discharging from the ventilator into a region in which the atmospheric pressure is somewhat different from that to which all other pressure measurements are referred. When this possibility exists, it is essential that the static pressure in the region of the discharging air be measured, referred to the same atmospheric pressure as used in all other pressure measurements. In this case,  $P_{s2}$  was measured as zero.

4. Measure the dry-bulb and wet-bulb temperatures at each velocity traverse plane. In this example,  $t_{d1}$  and  $t_{d4}$  are assumed to be equal to  $t_{d3a}$ . Determine  $\rho_b$  for the general vicinity of the fan. These measurements are used in determining densities at the planes of interest.

5. Measure the fan speed and the motor amps, volts, and if possible, watts. Record all pertinent motor nameplate data, including volts (NPV) and full load amps (FLA). If the motor power output is to be estimated by using the phase current method described in Annex K, it is not necessary to measure motor watts; however, it may be necessary to disconnect the drive and measure the no load amps (NLA) if the motor is not operating at or near its full load point. Refer to Annex K.

6. Determine the backdraft damper pressure loss by using the performance ratings supplied by the manufacturer.

7. To calculate the Fan Static Pressure:

$$P_s = P_{s2} - P_{s1} - P_{v1}$$

Where:

$$P_{v1} = (Q_1/1096 A_1)^2 \rho_1$$

$$Q_1 = Q_{3a} (\rho_{3a}/\rho_1) + Q_{3b} (\rho_{3b}/\rho_1)$$

$$P_{s1} = P_{s4} - \text{backdraft damper pressure loss}$$

$$P_{s2} = 0$$

8. In order to compare the test results to the quoted fan curve drawn for operation at 620 rpm and 0.075 lbf/ft<sup>3</sup> density, it is necessary to convert the results to the specified conditions. The basis for the calculations is described in Section 14.

## OBSERVATIONS

### SITE MEASUREMENTS

$$\rho_b = 29.20 \text{ in. Hg}$$

$$t_{d3a} = t_{d3b} = 72^\circ\text{F}$$

$$t_{w3a} = t_{w3b} = 66^\circ\text{F}$$

$$P_{s2} = 0 \text{ in. wg}$$

$$P_{s4} = -0.88 \text{ in. wg}$$

$$P_{s3a} = P_{s3b} = -0.85 \text{ in. wg}$$

$$P_{v3a} = 0.27 \text{ in. wg}$$

$$P_{v3b} = 0.275 \text{ in. wg}$$

$$N = 625 \text{ rpm}$$

$$A_1 = A_4 = 7.9 \text{ ft}^2$$

$$A_{3a} = 3.4 \text{ ft}^2$$

$$A_{3b} = 3.3 \text{ ft}^2$$

## MEASURED MOTOR DATA

$$\text{Volts} = 450, 455, 460 = 455 \text{ av}$$

$$\text{Amps} = 5.7, 5.85, 5.9 = 5.82 \text{ av}$$

## MOTOR NAMEPLATE DATA

5 hp, 3 phase, 60 hertz  
460 volts, 1780 rpm, 5.95 FLA

## GENERAL

Fan connected to motor through belt drive. Pressure loss data supplied by manufacturer of backdraft damper.

## CALCULATIONS

### DENSITIES

For Planes 3a and 3b conditions of:

$$t_{d3a} = t_{d3b} = 72^\circ\text{F}$$

$$t_{w3a} = t_{w3b} = 66^\circ\text{F}$$

$$\begin{aligned} \rho_{3a} &= \rho_{3b} \\ &= \rho_b + (P_{s3a}/13.6) \\ &= 29.20 + (-0.85/13.6) \\ &= 29.14 \text{ in. Hg} \end{aligned}$$

Use Figure N.1 in Annex N to obtain:

$$\begin{aligned} \rho_{3a} &= \rho_{3b} \\ &= 0.0721 \text{ lbf/ft}^3 \end{aligned}$$

It is assumed that:

$$t_{d1} = t_{d4} = t_{d3a} = t_{d3b}$$

Since the differences in the static pressures at Planes 1, 3a, and 4 are very small, no appreciable error will occur by assuming:

$$\rho_1 = \rho_4 = \rho_{3a} = \rho_{3b}$$

### FLOW RATES

$$\begin{aligned} V_{3a} &= 1096 (P_{v3a}/\rho_{3a})^{0.5} \\ &= 1096 (0.27/0.0721)^{0.5} \\ &= 2121 \text{ fpm} \end{aligned}$$

$$\begin{aligned}
 V_{3b} &= 1096 (P_{v3b}/\rho_{3b})^{0.5} \\
 &= 1096 (0.275/0.0721)^{0.5} \\
 &= 2140 \text{ fpm}
 \end{aligned}$$

$$\begin{aligned}
 Q_{3a} &= V_{3a} A_{3a} \\
 &= 2121 \times 3.4 \\
 &= 7211 \text{ cfm}
 \end{aligned}$$

$$\begin{aligned}
 Q_{3b} &= V_{3b} A_{3b} \\
 &= 2140 \times 3.3 \\
 &= 7062 \text{ cfm}
 \end{aligned}$$

$$\begin{aligned}
 Q &= Q_1 \\
 &= Q_{3a} (\rho_{3a}/\rho_1) + Q_{3b} (\rho_{3b}/\rho_1) \\
 &= 7211 (0.0721/0.0721) + 7062 (0.0721/0.0721) \\
 &= 14273 \text{ cfm}
 \end{aligned}$$

### FAN POWER INPUT

$$\begin{aligned}
 \text{Measured amps/FLA} &= (5.82/5.95) \\
 &= 0.98 \\
 &= 98\%
 \end{aligned}$$

Annex K indicates that Equation A will provide a reasonably accurate estimate of motor power output for a 5 hp motor operating at 98% FLA.

$$\begin{aligned}
 H_{mo} &= 5 (5.82/5.95) (455/460) \\
 &= 4.84 \text{ hp}
 \end{aligned}$$

Figure L.1 in Annex L indicates estimated belt drive loss of 5.8%.

$$\begin{aligned}
 H_L &= 0.058 H_{mo} \\
 &= 0.058 \times 4.84 \\
 &= 0.28 \text{ hp}
 \end{aligned}$$

$$\begin{aligned}
 H &= H_{mo} - H_L \\
 &= 4.84 - 0.28 \\
 &= 4.56 \text{ hp}
 \end{aligned}$$

### BACKDRAFT DAMPER LOSS

The data supplied by the manufacturer of the damper indicate that the pressure loss for the damper,  $\Delta P_s$ , is 0.22 in. wg at the flow rate of 14273 cfm at 0.075 lbf/ft<sup>3</sup> density.

$$\begin{aligned}
 \text{Backdraft damper loss} &= \Delta P_s (\rho_4/0.075) \\
 &= 0.22 (0.0721/0.075) \\
 &= 0.21 \text{ in. wg}
 \end{aligned}$$

### FAN STATIC PRESSURE

$$\begin{aligned}
 P_{v1} &= (Q_1/1096 A_1)^2 \rho_1 \\
 &= [14273/(1096 \times 7.9)]^2 0.0721 \\
 &= 0.20 \text{ in. wg}
 \end{aligned}$$

$$\begin{aligned}
 P_{s1} &= P_{s4} - \text{damper loss} \\
 &= -0.88 - 0.21 \\
 &= -1.09 \text{ in. wg}
 \end{aligned}$$

$$\begin{aligned}
 P_s &= P_{s2} - P_{s1} - P_{v1} \\
 &= 0 - (-1.09) - 0.20 \\
 &= 0.89 \text{ in. wg}
 \end{aligned}$$

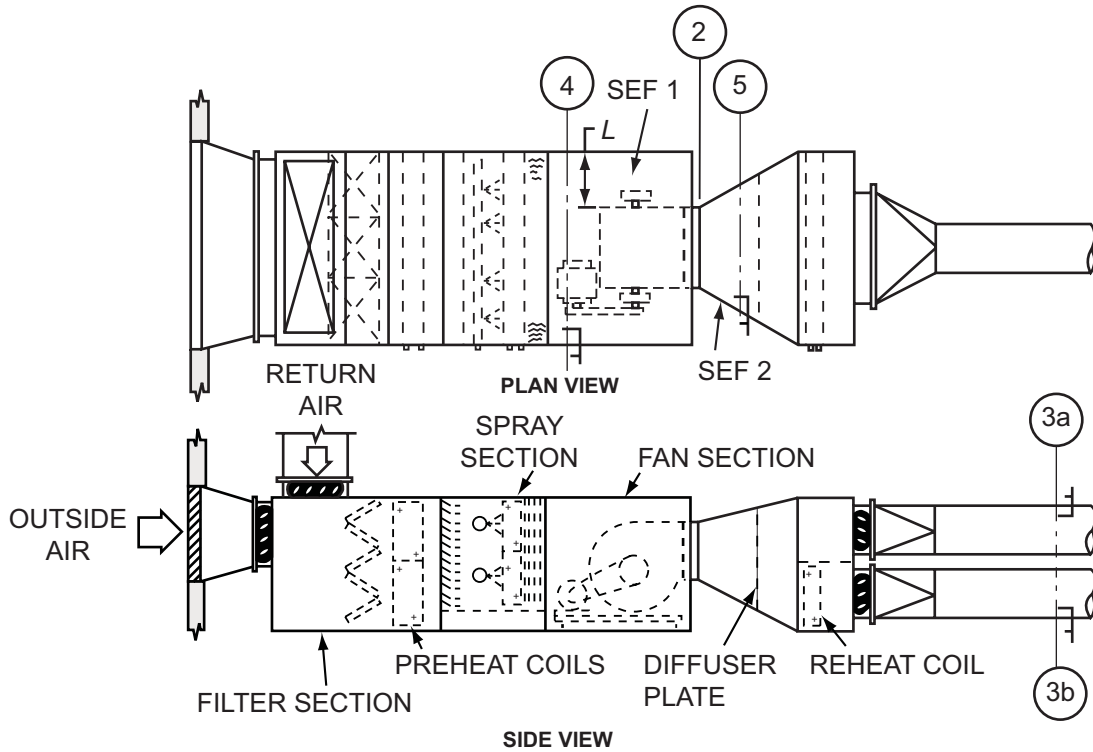
### CONVERSION TO SPECIFIED CONDITIONS

$$\begin{aligned}
 Q_c &= 14273 (620/625) \\
 &= 14159 \text{ cfm}
 \end{aligned}$$

$$\begin{aligned}
 P_{sc} &= 0.89 (620/625)^2 (0.075/0.0721) \\
 &= 0.91 \text{ in. wg}
 \end{aligned}$$

$$\begin{aligned}
 H_c &= 4.56 (620/625)^3 (0.075/0.0721) \\
 &= 4.63 \text{ hp}
 \end{aligned}$$

**EXAMPLE 4A: CENTRIFUGAL FAN IN A BUILT-UP AIR CONDITIONING UNIT**



**COMMENTS**

1. This is an air conditioning unit which has been assembled at the installation site. The subject of the test is the fan, which is rated by the manufacturer as free-standing, unencumbered by the cabinet in which it has been installed. The fan performance ratings are based on operation with the fan outlet ducted. Before proceeding with the test, it is essential that all dampers--outside air, return air, mixing box, multizone, face and bypass or volume control--be fixed in the positions agreed upon by all interested parties as being applicable for the installation. Also, the temperatures of the heating coils must be kept constant throughout the test period. It may be necessary to lock out, disconnect, or otherwise modify automatic control devices in order to prevent the positions of the dampers and temperatures of the coils from changing during the test. Refer to Section 17.4.3 for additional considerations affecting the test procedure for fans in this type of installation.

2. Normally, velocity pressure measurements would be made in a single plane, located in a duct common to all branches. In this example, a measurement plane which provides a satisfactory velocity profile cannot be located upstream of the fan or between the point of connection of the branch ducts and the fan outlet. The alternative, as indicated in the diagram, is to make a velocity pressure measurement traverse in each branch. The velocity pressure for each branch

is determined by using the root mean square of the velocity pressure measurements made in the traverse. The static pressure at each traverse plane is determined by averaging the static pressure measurements made in the same traverse. These static pressure values are used in determining the densities at the traverse planes. Procedures for traverses are described in Section 9.4. In order to determine the air flow rates, it is necessary to measure the area of each traverse plane.

3. Determine  $P_{s4}$  by averaging the static pressure measurements made in a traverse of Plane 4. Determine  $P_{s5}$  in a similar manner. Pitot-static tube traverses are used in determining these static pressures because the installation of suitable pressure taps is usually prevented by the insulating material encountered in this type of equipment. Due to the abrupt expansion in area from Plane 2 to Plane 5, it is assumed that there is no conversion of velocity pressure at Plane 2 to static pressure at Plane 5. Therefore, it is assumed that  $P_{s2} = P_{s5}$ . Measure the area of Plane 4 for use in calculating  $P_{v4}$ .

4. Measure the dry-bulb and wet-bulb temperatures at Plane 4 and the dry-bulb temperatures at Planes 3a, 3b, and 5. Determine  $p_b$  for the general vicinity of the air conditioning unit. These measurements are used in determining densities at the planes of interest.



5. Measure the fan speed and motor amps, volts, and if possible, watts. Record all pertinent motor nameplate data, including volts (NPV), and full load amps (FLA). If the motor power output is to be estimated by using the phase current method described in Annex K, it is not necessary to measure motor watts; however, it may be necessary to disconnect the drive and measure the no load amps (NLA) if the motor is not operating at or near its full load point. Refer to Annex K.

6. SEF 1 is due to the effect of insufficient distance between the fan inlets and the side walls of the fan cabinet. SEF 2 is attributed to the high degree of divergence of the transition fitting at the fan outlet. The effect created by this fitting is considered to be equivalent to the effect created by having no duct at the fan outlet. In order to determine the values of the SEFs, it is necessary to measure the diameter of an inlet of the fan, the distance between a fan inlet and a side wall of the fan cabinet, and the outlet area and blast area of the fan.

7. To calculate the Fan Static Pressure:

$$P_s = P_{s2} - P_{s1} - P_{v1} + \text{SEF 1} + \text{SEF 2}$$

$$= P_{s2} - (P_{s1} + P_{v1}) + \text{SEF 1} + \text{SEF 2}$$

Where:

$$P_{s2} = P_{s5}$$

$$P_{s1} + P_{v1} = P_{s4} + P_{v4}$$

$$P_{v4} = (Q_4/1096 A_4)^2 \rho_4$$

$$Q_4 = Q_1$$

$$= Q_{3a} (\rho_{3a}/\rho_1) + Q_{3b} (\rho_{3b}/\rho_1)$$

The calculation of  $P_{v4}$  is often ignored in instances similar to this example on the basis that the calculated value of  $P_{v4}$  is relatively small and its omission does not affect the test results significantly.

8. In order to compare the test results to the quoted fan curve drawn for operation at 1170 rpm and 0.075 lbm/ft<sup>3</sup> density, it is necessary to convert the results to the specified conditions. The basis for the calculations is described in Section 14.

## OBSERVATIONS

### SITE MEASUREMENTS

$p_b = 28.72$  in. Hg  
 $t_{d3a} = 59^\circ\text{F}$   
 $t_{d3b} = 90^\circ\text{F}$   
 $t_{d4} = 56^\circ\text{F}$   
 $t_{d5} = 58^\circ\text{F}$   
 $P_{s4} = -1.75$  in. wg  
 $P_{s3a} = 3.65$  in. wg  
 $P_{s3b} = 3.45$  in. wg  
 $P_{v3a} = 0.60$  in. wg  
 $P_{v3b} = 0.47$  in. wg  
 $P_{s5} = 3.77$  in. wg  
 $N = 1160$  rpm  
 $A_2 = 18.9$  ft<sup>2</sup>  
 $A_{3a} = 7.2$  ft<sup>2</sup>  
 $A_{3b} = 9.7$  ft<sup>2</sup>  
 $A_4 = 93.2$  ft<sup>2</sup>  
 Blast Area = 13.3 ft<sup>2</sup>  
 $D_1 = 3.92$  ft, fan inlet diameter  
 $L = 2.83$  ft

### MEASURED MOTOR DATA

Volts = 462, 465, 465  
 = 464 av  
 Amps = 82, 81, 83  
 = 82 av

### MOTOR NAMEPLATE DATA

75 hp, 3 phase, 60 hertz  
 460 volts, 1780 rpm, 90.3 FLA

### GENERAL

Fan connected to motor through belt drive.

## CALCULATIONS

### DENSITIES

For Plane 4 conditions of:

$t_{d4} = 56^\circ\text{F}$   
 $t_{w4} = 54^\circ\text{F}$

$p_4 = p_b + (P_{s4}/13.6)$   
 $= 28.72 + (-1.75/13.6)$   
 $= 28.59$  in. Hg

Use Figure N.1 in Annex N to obtain  $\rho_4 = 0.0731$  lbm/ft<sup>3</sup>.

It is assumed that  $\rho_1 = \rho_4$ .

$$\begin{aligned} \rho_5 &= \rho_4 \left( \frac{P_{s5} + 13.6\rho_b}{13.6\rho_4} \right) \left( \frac{t_{d4} + 460}{t_{d5} + 460} \right) \\ &= 0.0731 \left( \frac{3.77 + 13.6 \times 28.72}{13.6 \times 28.59} \right) \left( \frac{516}{518} \right) \\ &= 0.0739 \text{ lbm/ft}^3 \end{aligned}$$

$$\begin{aligned} \rho_{3a} &= \rho_4 \left( \frac{P_{s3a} + 13.6\rho_b}{13.6\rho_4} \right) \left( \frac{t_{d4} + 460}{t_{d3a} + 460} \right) \\ &= 0.0731 \left( \frac{3.65 + 13.6 \times 28.72}{13.6 \times 28.59} \right) \left( \frac{516}{519} \right) \\ &= 0.0737 \text{ lbm/ft}^3 \end{aligned}$$

$$\begin{aligned} \rho_{3b} &= \rho_4 \left( \frac{P_{s3b} + 13.6\rho_b}{13.6\rho_4} \right) \left( \frac{t_{d4} + 460}{t_{d3b} + 460} \right) \\ &= 0.0731 \left( \frac{3.45 + 13.6 \times 28.72}{13.6 \times 28.59} \right) \left( \frac{516}{550} \right) \\ &= 0.0695 \text{ lbm/ft}^3 \end{aligned}$$

### FLOW RATES

$$\begin{aligned} V_{3a} &= 1096 (P_{v3a}/\rho_{3a})^{0.5} \\ &= 1096 (0.60/0.0737)^{0.5} \\ &= 3127 \text{ fpm} \end{aligned}$$

$$\begin{aligned} V_{3b} &= 1096 (P_{v3b}/\rho_{3b})^{0.5} \\ &= 1096 (0.47/0.0695)^{0.5} \\ &= 2850 \text{ fpm} \end{aligned}$$

$$\begin{aligned} Q_{3a} &= V_{3a} A_{3a} \\ &= 3127 \times 7.2 \\ &= 22514 \text{ cfm} \end{aligned}$$

$$\begin{aligned} Q_{3b} &= V_{3b} A_{3b} \\ &= 2850 \times 9.7 \\ &= 27645 \text{ cfm} \end{aligned}$$

$$\begin{aligned} Q &= Q_1 \\ &= Q_{3a} (\rho_{3a}/\rho_1) + Q_{3b} (\rho_{3b}/\rho_1) \\ &= 22514 (0.0737/0.0731) + 27645 (0.0695/0.0731) \\ &= 48982 \text{ cfm} \end{aligned}$$

$$\begin{aligned} Q_2 &= Q_1 (\rho_1/\rho_2) \\ &= 48982 (0.0731/0.0739) \\ &= 48452 \text{ cfm} \end{aligned}$$

### FAN POWER INPUT

$$\begin{aligned} \text{Measured amps/FLA} &= (82/90.3) \\ &= 0.91 \\ &= 91\% \end{aligned}$$

Annex K indicates that Equation A will provide a reasonably accurate estimate of motor power output for a 75 hp motor operating at 91% FLA.

$$\begin{aligned} H_{mo} &= 75 (82/90.3) (464/460) \\ &= 68.7 \text{ hp} \end{aligned}$$

Figure L.1 in Annex L indicates estimated belt drive loss of 4.3%.

$$\begin{aligned} H_L &= 0.043 H_{mo} \\ &= 0.043 \times 68.7 \\ &= 2.95 \text{ hp} \end{aligned}$$

$$\begin{aligned} H &= H_{mo} - H_L \\ &= 68.7 - 2.95 \\ &= 68.75 \text{ hp} \end{aligned}$$

### SYSTEM EFFECT FACTORS

SEF 1 is due to the effect of insufficient distance between the fan inlets and the side walls of the fan plenum. The distance is 2.83 ft, or:

$$\begin{aligned} (2.83/3.92) &= 0.72 \\ &= 72\% \end{aligned}$$

Of the fan inlet diameter. The area of the fan inlets:

$$\begin{aligned} A_1 &= 2 (\pi D_1^2/4) \\ &= 2 (\pi \times 3.92^2/4) \\ &= 24.1 \text{ ft}^2 \end{aligned}$$

The fan inlet velocity:

$$\begin{aligned} V_1 &= (Q_1/A_1) \\ &= (48982/24.1) \\ &= 2032 \text{ fpm} \end{aligned}$$

AMCA Publication 201-90, Figure 9.11A, indicates that for a plenum wall spacing of 72% of the fan inlet diameter *System Effect Curve V* applies. For 2032 fpm inlet velocity and curve V, Figure 7.1 shows SEF 1 = 0.06 in. wg at 0.075 lbm/ft<sup>3</sup> density. At 0.0731 lbm/ft<sup>3</sup>:

$$\begin{aligned} \text{SEF 1} &= 0.06 (0.0731/0.075) \\ &= 0.06 \text{ in. wg} \end{aligned}$$

For SEF 2, AMCA Publication 201-90, Figures 7.1 and 8.3, indicate the following calculations:

$$\begin{aligned} V_2 &= (Q_2/A_2) \\ &= (48452/18.9) \\ &= 2564 \text{ fpm} \end{aligned}$$

$$\begin{aligned} \text{Blast area ratio} &= \text{Blast Area}/A_2 \\ &= 13.3/18.9 \\ &= 0.70 \end{aligned}$$

For a blast area ratio of 0.7 and no duct, Figure 8.3 shows *System Effect Curve S* applies. For 2564 fpm velocity and curve S, Figure 7.1 shows SEF 2 = 0.33 in. wg at 0.075 lbm/ft<sup>3</sup> density. At 0.0739 lbm/ft<sup>3</sup>:

$$\begin{aligned} \text{SEF 2} &= 0.33 (0.0739/0.075) \\ &= 0.33 \text{ in. wg} \end{aligned}$$

### FAN STATIC PRESSURE

$$P_{v4} = (Q_4/1096 A_4)^2 \rho_4$$

Since:

$$\begin{aligned} \rho_4 &= \rho_1 \\ Q_4 &= Q_1 \end{aligned}$$

$$\begin{aligned} P_{v4} &= (48982/1096 \times 93.2)^2 0.0731 \\ &= 0.02 \text{ in. wg} \end{aligned}$$

$$\begin{aligned} P_{s1} + P_{v1} &= P_{s4} + P_{v4} \\ &= -1.75 + 0.02 \\ &= -1.73 \text{ in. wg} \end{aligned}$$

$$\begin{aligned} P_s &= P_{s2} - P_{s1} - P_{v1} + \text{SEF 1} + \text{SEF 2} \\ &= P_{s2} - (P_{s1} + P_{v1}) + \text{SEF 1} + \text{SEF 2} \\ &= 3.77 - (-1.73) + 0.06 + 0.33 \\ &= 5.89 \text{ in. wg} \end{aligned}$$

### CONVERSION TO SPECIFIED CONDITIONS

$$\begin{aligned} Q_c &= 48982 (1170/1160) \\ &= 49404 \text{ cfm} \end{aligned}$$

$$\begin{aligned} P_{sc} &= 5.89 (1170/1160)^2 (0.075/0.0731) \\ &= 6.15 \text{ in. wg} \end{aligned}$$

$$\begin{aligned} H_c &= 65.75 (1170/1160)^3 (0.075/0.0731) \\ &= 69.22 \text{ hp} \end{aligned}$$