

DIN 10524

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**Food hygiene –
Work wear in food business,
English translation of DIN 10524:2020-06**

Lebensmittelhygiene –
Arbeitsbekleidung in Lebensmittelbetrieben,
Englische Übersetzung von DIN 10524:2020-06

Hygiène alimentaire –
Vêtements de travail dans des entreprises d'alimentation,
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In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

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Foreword

This document has been prepared by Working Group NA 057-02-01-03 AK “Work wear in food businesses” of Working Committee NA 057-02-01 AA “Food hygiene” of *DIN-Normenausschuss Lebensmittel und landwirtschaftliche Produkte* (DIN Standards Committee Food and Agricultural Products).

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Amendments

This document differs from DIN 10524:2012-04 as follows:

- a) the Scope has been updated;
- b) normative references have been updated and references to legislation have been updated;
- c) term 3.3 “good laundry practice” has been revised;
- d) 4.1.3 has been deleted;
- e) 4.1.8 (new 4.1.7), 4.3.1.2.6 “Maximum tensile strength/bursting strength”, 4.3.1.3.3 “Sleeve length” and 4.3.1.4.4 “Aprons” have been revised;
- f) information has been added in 4.4.2 “Reprocessing”;
- g) Table 1 has been adjusted to the changes in Clause 4;
- h) Annex B has been revised;
- i) the Bibliography has been updated;
- j) the standard has been editorially revised and brought in line with the current rules of presentation.

The following corrections have been made to DIN 10524:2019-12:

- a) in Annex A, in the first sentence the maximum microbiological loading has been changed from “100 CFU per cm² textile surface in 9 of 10 specimens” to “5 CFU per 10 cm² textile surface in 9 of 10 specimens”;
- b) the standard has been editorially revised.

Previous editions

DIN 10524: 2004-05, 2012-04, 2019-12

Introduction

This document serves as a guide and aims to facilitate the observance of hygienic conditions when handling food with regard to work wear.

This document is formulated in general terms for all areas in which food is produced, handled or placed on the market and is intended to facilitate both hygienic selection and hygienic handling.

This document can be used on a voluntary basis; there are examples and explanations in some areas. This document aims to provide guidance on the production and use of work wear in food businesses.

Individual provisions in legal regulations are not affected by this.