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**Assembly tools for screws and nuts —  
Wrench and socket openings —  
Tolerances for general use**

*Outils de manœuvre pour vis et écrous — Ouvertures de clés et  
d'embouts de serrage — Tolérances d'usage courant*



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## Foreword

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ISO 691 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 10, *Assembly tools for screws and nuts, pliers and nippers*.

This fourth edition cancels and replaces the third edition (ISO 691:1997), Table 1 of which has been technically revised.

