

Translated and Published by Japanese Standards Association

 $JIS\ H\ 3100^{\,:\,2012}$ 

(JCBA/JSA)

Copper and copper alloy sheets, plates and strips

ICS 77.150.30

Reference number: JIS H 3100:2012 (E)

H 3100:2012

Date of Establishment: 1977-05-01

Date of Revision: 2012-10-22

Date of Public Notice in Official Gazette: 2012-10-22

Investigated by: Japanese Industrial Standards Committee

Standards Board

Technical Committee on Non-Ferrous Metals

JIS H 3100:2012, First English edition published in 2013-03

Translated and published by: Japanese Standards Association 4-1-24, Akasaka, Minato-ku, Tokyo, 107-8440 JAPAN

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Printed in Japan

KA/AT

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#### Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Copper and Brass Association (JCBA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause l of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently JIS H 3100:2006 is replaced with this Standard.

However, **JIS H 3100**:2006 may be applied in the **JIS** mark certification based on the relevant provisions of Article 19 Clause 1, etc. of the Industrial Standardization Law until October 21, 2013.

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# Copper and copper alloy sheets, plates and strips

JIS H 3100:2012

### 1 Scope

This Japanese Industrial Standard specifies the rolled copper and copper alloy sheets and plates (hereafter referred to as "plates") and strips (hereafter referred to as "strips") (excluding the copper and copper alloy plates and strips specified in **JIS H 3110**, **JIS H 3130** and **JIS H 3510**).

NOTE: Circular plates which are machined, punched or sheared from plates and strips are included.

#### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS H 0321 General rules for inspection of non-ferrous metal materials JIS H 0500 Glossary of terms used in wrought copper and copper alloys JIS H 0501 Methods for estimating average grain size of wrought copper and copper alloys JIS H 0505 Measuring methods for electrical resistivity and conductivity of nonferrous materials JIS H 1051 Methods for determination of copper in copper and copper alloys JIS H 1052 Methods for determination of tin in copper and copper alloys JIS H 1053 Methods for determination of lead in copper and copper alloys JIS H 1054 Methods for determination of iron in copper and copper alloys JIS H 1055 Methods for determination of manganese in copper and copper alloys JIS H 1056 Methods for determination of nickel in copper and copper alloys JIS H 1057 Methods for determination of aluminium in copper and copper alloys JIS H 1058 Methods for determination of phosphorus in copper and copper alloys JIS H 1062 Methods for determination of zinc in copper and copper alloys JIS H 1074 Copper and copper alloys—Determination of zirconium content JIS H 1292 Methods for X-ray fluorescence spectrometric analysis of copper alloys JIS Z 2241 Metallic materials—Tensile testing—Method of test at room temperatureJIS Z 2244 Vickers hardness test—Test method JIS Z 2248 Metallic materials—Bend test

## 3 Terms and definitions

For the purpose of this Standard, the terms and definitions given in  $\bf JIS~H~0500$  apply.

## 4 Grade, class and designation

The grade, class and designation of plates and strips shall be in accordance with table 1. A product designation shall consist of the designation symbol given in table 1 and the symbol of temper grade suffixed to it.

Table 1 Class, grade and designation

Grade		Class	Designa-	Informative		
Alloy No.	Shape		tion	Name	Characteristics and application examples	
C 1020	Plate	Common	C 1020 P <sup>a)</sup>	Oxygen free	Excellent electric conductivity, heat conductivity,	
		Special	$\mathrm{C}~1020~\mathrm{PS}^{\mathrm{a})}$	copper	workability and drawability. Good weldability, corrosion resistance and weathering resistance. Free from hydrogen embrittlement when heated at elevated temperature in reducing atmosphere. Applicable to electrical use, chemical industries, etc.	
	Strip	Common	C 1020 R a)			
		Special	C 1020 RS <sup>a)</sup>			
C 1100	Plate	Common	C 1100 P <sup>a)</sup>	Tough-pitch copper	Excellent electric conductivity, heat conductivity and good workability, drawability, corrosion resistance and weathering resistance.  Applicable to electrical use, distillers, buildings, chemical industries, gaskets, appliances, etc.	
		Special	C 1100 PS a)			
	Strip	Common	C 1100 R a)			
		Special	$\mathrm{C}\ 1100\ \mathrm{RS}^{\mathrm{a})}$			
C 1201	Plate	Common	C 1201 P	Phosphorus deoxidized copper	Good workability, drawability, weldability, corrosion resistance, weathering resistance and heat conductivity. C 1220 is free from hydrogen embrittlement when heated at elevated temperature in reducing atmosphere. C 1201 has better electric conductivity than C 1220.  Applicable to bath boilers, water heaters, gaskets, buildings, chemical industries, etc.	
		Special	C 1201 PS			
	Strip	Common	C 1201 R			
		Special	C 1201 RS			
C 1220	0 Plate	Common	C 1220 P			
		Special	C 1220 PS			
	Strip	Common	C 1220 R			
		Special	m C~1220~RS			
C 1441	Plate	Special	C 1441 PS a)	Tin- containing copper	Excellent electric conductivity, heat conductivity, thermal resistance and workability.  Applicable to lead frames for semi-conductors, wiring appliances or other electric and electronic parts, water heaters, etc.	
	Strip	Special	C 1441 RS <sup>a)</sup>			
C 1510	Plate	Special	C 1510 PS a)	Zirconium- containing copper	Excellent electric conductivity, heat conductivity, thermal resistance and workability.  Applicable to lead frames for semi-conductors, etc.	
	Strip	Special	C 1510 RS <sup>a)</sup>			
C 1921	Plate	Special	C 1921 PS <sup>a)</sup>	containing copper	Excellent electric conductivity, heat conductivity, strength, and thermal resistance, and good workability.  Applicable to lead frames for semi-conductors, electric parts such as terminals and connectors, etc.	
	Strip	Special	$\mathrm{C}~1921~\mathrm{RS}^{\mathrm{a})}$			
C 1940	Plate	Special	C 1940 PS <sup>a)</sup>			
	Strip	Special	C 1940 RS <sup>a)</sup>			