

Translated and Published by Japanese Standards Association

 $JIS\ H\ 3100^{\,:\,2018}$

(JCBA/JSA)

Copper and copper alloy sheets, plates and strips

ICS 77.150.30

Reference number: JIS H 3100:2018 (E)

H 3100:2018

Date of Establishment: 1977-05-01

Date of Revision: 2018-03-20

Date of Public Notice in Official Gazette: 2018-03-20

Investigated by: Japanese Industrial Standards Committee

Standards Board for ISO area

Technical Committee on Metal and Inorganic

Materials

JIS H 3100:2018, First English edition published in 2018-11

Translated and published by: Japanese Standards Association Mita MT Building, 3-13-12, Mita, Minato-ku, Tokyo, 108-0073 JAPAN

In the event of any doubts arising as to the contents, the original JIS is to be the final authority.

© JSA 2018

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Printed in Japan

AT

Contents

	P	age
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Name, grade, class and designation	2
5 5.1 5.2 5.3 5.4 5.5 5.6 5.7	Quality Appearance Chemical composition Mechanical properties Grain size Electric conductivity and volume resistivity Hydrogen embrittlement Mechanical properties and other properties	5 5 7 22 24 27
6 6.1 6.2 6.3 6.4 6.5	Dimensions and tolerances, and permissible value on shape 2 Dimensions 2 Internal diameters of coil of strips 2 Dimensional tolerances 2 Permissible value on camber of strips 3 Permissible value of flatness of plates 3	27 27 27 26
7 7.1 7.2 7.3 7.4 7.5 7.6 7.7	Tests 8 Chemical analysis 8 Tensile test 8 Bend test 8 Hardness test 8 Grain size test 8 Electric conductivity test and volume resistivity test 8 Hydrogen embrittlement test 8	37 38 38 39 39
8	Inspection ······	10
9	Marking	10
10	Report	10
Anne	x A (informative) Mechanical properties and other properties4	1
Anne	x B (informative) Representative dimensions of plates and representative internal diameters of coil of strips	13

Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Copper and Brass Association (JCBA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently JIS H 3100:2012 is replaced with this Standard.

However, **JIS H 3100**:2012 may be applied in the **JIS** mark certification based on the relevant provisions of Article 19 Clause 1, etc. of the Industrial Standardization Law until March 19, 2019.

This **JIS** document is protected by the Copyright Law.

Attention is drawn to the possibility that some parts of this Standard may conflict with patent rights, applications for a patent after opening to the public or utility model rights. The relevant Minister and the Japanese Industrial Standards Committee are not responsible for identifying any of such patent rights, applications for a patent after opening to the public or utility model rights.

Copper and copper alloy sheets, plates and strips

JIS H 3100 : 2018

1 Scope

This Japanese Industrial Standard specifies the rolled copper and copper alloy sheets and plates (hereafter referred to as plates) and strips (hereafter referred to as strips) (excluding the copper and copper alloy plates and strips specified in **JIS H 3110**, **JIS H 3130** and **JIS H 3510**).

The plates include the circular plates which are machined, punched or sheared from plates or strips.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS H 0321 General rules for inspection of non-ferrous metal materials JIS H 0500 Glossary of terms used in wrought copper and copper alloys JIS H 0501 Methods for estimating average grain size of wrought copper and copper alloys JIS H 0505 Measuring methods for electrical resistivity and conductivity of nonferrous materials JIS H 1051 Copper and copper alloys—Determination of copper content JIS H 1052 Methods for determination of tin in copper and copper alloys JIS H 1053 Methods for determination of lead in copper and copper alloys JIS H 1054 Methods for determination of iron in copper and copper alloys JIS H 1055 Methods for determination of manganese in copper and copper alloys JIS H 1056 Methods for determination of nickel in copper and copper alloys JIS H 1057 Methods for determination of aluminium in copper and copper alloys JIS H 1058 Copper and copper alloys—Determination of phosphorus content JIS H 1062 Methods for determination of zinc in copper and copper alloys JIS H 1074 Copper and copper alloys—Determination of zirconium content JIS H 1292 Copper alloys—Methods for X-ray fluorescence spectrometric analysis JIS Z 2241 Metallic materials—Tensile testing—Method of test at room temperature JIS Z 2244 Vickers hardness test—Test method JIS Z 2248 Metallic materials—Bend test

3 Terms and definitions

For the purpose of this Standard, the following terms and definitions, and those given in **JIS H 0500** apply.

3.1

oxygen free copper

copper which contains copper 99.96% or more, satisfying the quality (hydrogen embrittlement) specified in $\bf 5.6$

NOTE Copper including oxygen may be subject to the hydrogen embrittlement at the elevated temperature of 400 °C or higher. Utilizing this property, the oxygen contained in copper is detectable by the hydrogen embrittlement test.

3.2

eddy current conductivity meter

device for measuring the electric conductivity of metal based on the correlation between the magnitude and distribution of eddy current generated in the metal by an adjacent a.c. magnetic field, and its electric conductivity

4 Name, grade, class and designation

The name, grade, class and designation of plates and strips are as given in Table 1. The product designation (see Table 3 and Table 5) shall be indicated by the designation given in Table 1 followed by the temper designation (see **JIS H 0500**). When plates and strips are used for the electric conduction or the pressure vessels, the product designation shall be indicated by the designation given in Table 1 followed by the symbol of application and the temper designation (see Table 4, Table 6 and Table 7).