# NFPA®

# Recommended Practice on Static Electricity

2019



# IMPORTANT NOTICES AND DISCLAIMERS CONCERNING NFPA® STANDARDS

# NOTICE AND DISCLAIMER OF LIABILITY CONCERNING THE USE OF NFPA STANDARDS

NFPA® codes, standards, recommended practices, and guides ("NFPA Standards"), of which the document contained herein is one, are developed through a consensus standards development process approved by the American National Standards Institute. This process brings together volunteers representing varied viewpoints and interests to achieve consensus on fire and other safety issues. While the NFPA administers the process and establishes rules to promote fairness in the development of consensus, it does not independently test, evaluate, or verify the accuracy of any information or the soundness of any judgments contained in NFPA Standards.

The NFPA disclaims liability for any personal injury, property, or other damages of any nature whatsoever, whether special, indirect, consequential or compensatory, directly or indirectly resulting from the publication, use of, or reliance on NFPA Standards. The NFPA also makes no guaranty or warranty as to the accuracy or completeness of any information published herein.

In issuing and making NFPA Standards available, the NFPA is not undertaking to render professional or other services for or on behalf of any person or entity. Nor is the NFPA undertaking to perform any duty owed by any person or entity to someone else. Anyone using this document should rely on his or her own independent judgment or, as appropriate, seek the advice of a competent professional in determining the exercise of reasonable care in any given circumstances.

The NFPA has no power, nor does it undertake, to police or enforce compliance with the contents of NFPA Standards. Nor does the NFPA list, certify, test, or inspect products, designs, or installations for compliance with this document. Any certification or other statement of compliance with the requirements of this document shall not be attributable to the NFPA and is solely the responsibility of the certifier or maker of the statement.

# REVISION SYMBOLS IDENTIFYING CHANGES FROM THE PREVIOUS EDITION

Text revisions are shaded. A  $\triangle$  before a section number indicates that words within that section were deleted and a  $\triangle$  to the left of a table or figure number indicates a revision to an existing table or figure. When a chapter was heavily revised, the entire chapter is marked throughout with the  $\triangle$  symbol. Where one or more sections were deleted, a  $\bullet$  is placed between the remaining sections. Chapters, annexes, sections, figures, and tables that are new are indicated with an N.

Note that these indicators are a guide. Rearrangement of sections may not be captured in the markup, but users can view complete revision details in the First and Second Draft Reports located in the archived revision information section of each code at www.nfpa.org/docinfo. Any subsequent changes from the NFPA Technical Meeting, Tentative Interim Amendments, and Errata are also located there.

#### REMINDER: UPDATING OF NFPA STANDARDS

Users of NFPA codes, standards, recommended practices, and guides ("NFPA Standards") should be aware that NFPA Standards may be amended from time to time through the issuance of a Tentative Interim Amendment (TIA) or corrected by Errata. An official NFPA Standard at any point in time consists of the current edition of the document together with any TIAs and Errata then in effect.

To determine whether an NFPA Standard has been amended through the issuance of Tentative Interim Amendments or corrected by Errata, go to www.nfpa.org/docinfo to choose from the list of NFPA Standards or use the search feature to select the NFPA Standard number (e.g., NFPA 13). The document information page provides up-to-date document-specific information as well as postings of all existing TIAs and Errata. It also includes the option to register for an "Alert" feature to receive an automatic email notification when new updates and other information are posted regarding the document.

ISBN: 978-145591938-3 (PDF) ISBN: 978-145591939-0 (\*\*Park)

This is a preview. Click here to purchase the full publication.

# IMPORTANT NOTICES AND DISCLAIMERS CONCERNING NFPA® STANDARDS

# ADDITIONAL NOTICES AND DISCLAIMERS

# **Updating of NFPA Standards**

Users of NFPA codes, standards, recommended practices, and guides ("NFPA Standards") should be aware that these documents may be superseded at any time by the issuance of new editions or may be amended from time to time through the issuance of Tentative Interim Amendments or corrected by Errata. An official NFPA Standard at any point in time consists of the current edition of the document together with any Tentative Interim Amendments and any Errata then in effect. In order to determine whether a given document is the current edition and whether it has been amended through the issuance of Tentative Interim Amendments or corrected through the issuance of Errata, consult appropriate NFPA publications such as the National Fire Codes® Subscription Service, visit the NFPA website at www.nfpa.org, or contact the NFPA at the address listed below

# **Interpretations of NFPA Standards**

A statement, written or oral, that is not processed in accordance with Section 6 of the Regulations Governing the Development of NFPA Standards shall not be considered the official position of NFPA or any of its Committees and shall not be considered to be, nor be relied upon as, a Formal Interpretation.

# **Patents**

The NFPA does not take any position with respect to the validity of any patent rights referenced in, related to, or asserted in connection with an NFPA Standard. The users of NFPA Standards bear the sole responsibility for determining the validity of any such patent rights, as well as the risk of infringement of such rights, and the NFPA disclaims liability for the infringement of any patent resulting from the use of or reliance on NFPA Standards.

NFPA adheres to the policy of the American National Standards Institute (ANSI) regarding the inclusion of patents in American National Standards ("the ANSI Patent Policy"), and hereby gives the following notice pursuant to that policy:

NOTICE: The user's attention is called to the possibility that compliance with an NFPA Standard may require use of an invention covered by patent rights. NFPA takes no position as to the validity of any such patent rights or as to whether such patent rights constitute or include essential patent claims under the ANSI Patent Policy. If, in connection with the ANSI Patent Policy, a patent holder has filed a statement of willingness to grant licenses under these rights on reasonable and nondiscriminatory terms and conditions to applicants desiring to obtain such a license, copies of such filed statements can be obtained, on request, from NFPA. For further information, contact the NFPA at the address listed below.

# Law and Regulations

Users of NFPA Standards should consult applicable federal, state, and local laws and regulations. NFPA does not, by the publication of its codes, standards, recommended practices, and guides, intend to urge action that is not in compliance with applicable laws, and these documents may not be construed as doing so.

# **Copyrights**

NFPA Standards are copyrighted. They are made available for a wide variety of both public and private uses. These include both use, by reference, in laws and regulations, and use in private self-regulation, standardization, and the promotion of safe practices and methods. By making these documents available for use and adoption by public authorities and private users, the NFPA does not waive any rights in copyright to these documents.

Use of NFPA Standards for regulatory purposes should be accomplished through adoption by reference. The term "adoption by reference" means the citing of title, edition, and publishing information only. Any deletions, additions, and changes desired by the adopting authority should be noted separately in the adopting instrument. In order to assist NFPA in following the uses made of its documents, adopting authorities are requested to notify the NFPA (Attention: Secretary, Standards Council) in writing of such use. For technical assistance and questions concerning adoption of NFPA Standards, contact NFPA at the address below.

# For Further Information

All questions or other communications relating to NFPA Standards and all requests for information on NFPA procedures governing its codes and standards development process, including information on the procedures for requesting Formal Interpretations, for proposing Tentative Interim Amendments, and for proposing revisions to NFPA standards during regular revision cycles, should be sent to NFPA headquarters, addressed to the attention of the Secretary, Standards Council, NFPA, 1 Batterymarch Park, P.O. Box 9101, Quincy, MA 02269-9101; email: stds\_admin@nfpa.org.

For more information about NFPA, visit the NFPA website at www.nfpa.org. All NFPA codes and standards can be viewed at no cost at www.nfpa.org/docinfo.

Copyright © 2018 National Fire Protection Association®. All Rights Reserved.

#### NFPA® 77

# **Recommended Practice on**

# **Static Electricity**

#### 2019 Edition

This edition of NFPA 77, *Recommended Practice on Static Electricity*, was prepared by the Technical Committee on Static Electricity. It was issued by the Standards Council on May 4, 2018, with an effective date of May 24, 2018, and supersedes all previous editions.

This edition of NFPA 77 was approved as an American National Standard on May 24, 2018.

#### Origin and Development of NFPA 77

An NFPA project addressing static electricity was initiated in 1936, and a progress report was presented to the NFPA in 1937. A tentative edition of NFPA 77 was adopted in 1941. This tentative edition was further revised and officially adopted by the NFPA in 1946. Revisions were adopted in 1950, 1961, 1966, 1972, 1977, 1982, 1988, 1993, 2000, and 2007.

The 2000 edition of NFPA 77 presented a totally revised overview of the subject of static electricity and its hazards, including the current level of understanding of static electricity and considerable new information explaining the fundamental aspects of the phenomenon and recommendations for evaluating and controlling potential hazards. Also included were sections addressing specific hazards of flammable gases and vapors and combustible dusts, sections on specific industrial processes and operations, a database of relevant properties of numerous commercially significant materials, a glossary of terms, and diagrams that showed acceptable methods of bonding and grounding.

The 2007 edition of NFPA 77 included the following amendments:

- (1) Numerous editorial changes to comply with the Manual of Style for NFPA Technical Committee Documents
- (2) Text that allowed use of self-checking bonding clamps and bond wires that continuously monitor the resistance to ground and verify that resistance is maintained within acceptable levels
- (3) Cautionary statements regarding the use of appropriate instruments based on the electrical classification of the area in which the instruments will be used
- (4) Cautionary statements regarding the use of high-voltage static neutralizers in electrically classified areas and the use of such static neutralizers as inductive neutralizers when deenergized or at failure
- (5) Correction of errors

The 2014 edition of NFPA 77 includes the following amendments:

- (1) The document has been reorganized into a more logical arrangement, and some large chapters have been divided into several small chapters that are focused on a single topic.
- (2) Many definitions that had been in Annex H, Glossary of Terms, have been moved to Chapter 2, because the defined terms are used numerous times in the body of the text.
- (3) The discussion in Chapter 5 of the mechanisms of static electric charging and discharging of same has been revised for clarity.
- (4) Information on the hazards of switch loading has been added to Chapter 9.
- (5) Recommendations for filling storage tanks have been rewritten.
- (6) Recommendations for flexible intermediate bulk containers have been rewritten.
- (7) Recommendations for web processes have been rewritten.

The 2019 edition includes the following changes:

- (1) Updates to reference documents, Chapter 2, and Annex I to reflect current editions of the documents.
- (2) Changes to the definitions for *combustible dust* and *grounding*. These definitions reflect the use of the terms specific to NFPA 77.
- (3) Changes to the characterization of low, medium, and high resistivity powders in Chapter 15 to reflect generally accepted international standards.
- (4) Other editorial changes to meet Manual of Style for NFPA Technical Committee Documents requirements.

# **Technical Committee on Static Electricity**

Charles G. Noll, Chair XiPro Technologies LLC, PA [SE]

Laurence G. Britton, Process Safety Consultant, WV [SE]

Vahid Ebadat, DEKRA Insight/Chilworth Technology Inc., NJ [SE]

Stephen L. Fowler, Fowler Associates, Inc., SC [SE]

Scott Lamb, Innospec Inc., TX [M]

Brian Minnich, Schuetz Container Systems, PA [M]

Robert Mitchell, Intertek Testing Services, MA [RT]

Adam Morrison, Fike Corporation, MO [M]

Jeffrey S. Patton II, The Hanover Insurance Group, MD [I]

Bernard T. Price, Orbital ATK, Inc., UT [U]

Richard P. Puig, Newson Gale, Inc., TX [M]

John E. Capers, Austin Powder Company, OH [U]

Ronald Thomas, Institute of Makers of Explosives, UT [U] Rep. Institute of Makers of Explosives

Laminators

Eric R. Winter, The DuPont Company, Inc., NJ [U]

Kelly Robinson, Electrostatic Answers LLC, NY [U]

Rep. Association of International Metallizers, Coaters and

Jason E. Teliszczak, JT Environmental Consulting, FL [SE]

Gene H. Wolfe, R. R. Donnelley & Sons, IL [U]

James R. Reppermund, Howell, NJ [SE]

Michael T. Sherman, Graco, Inc., MN [M]

Alternates

Douglas A. Rivord, Graco, Inc., MN [M]

Nonvoting

(Alt. to Michael T. Sherman)

(Alt. to Ronald Thomas) Jason R. Clayton, The Hanover Insurance Group, MD [I]

(Alt. to Jeffrey S. Patton II)

Thomas H. Pratt, Marietta, GA [SE] (Member Emeritus)

Susan Bershad, NFPA Staff Liaison

This list represents the membership at the time the Committee was balloted on the final text of this edition. Since that time, changes in the membership may have occurred. A key to classifications is found at the back of the document.

NOTE: Membership on a committee shall not in and of itself constitute an endorsement of the Association or any document developed by the committee on which the member serves.

Committee Scope: This Committee shall have primary responsibility for documents on safeguarding against the fire and explosion hazards associated with static electricity, including the prevention and control of these hazards. This Committee shall also have primary responsibility for conductive and static-dissipative floors, except as this subject is addressed by the Committee on Health Care Facilities.

# Contents

Chapter	1 Administration	<b>77</b> – 6	Chapter	10 Fluid Flow in Piping, Hose, Tubing, and
1.1	Scope.	<b>77</b> – 6		Filters
1.2	Purpose.	<b>77</b> – 6	10.1	Metal Piping Systems
1.3	Application. (Reserved)	<b>77</b> – 6	10.2	Nonconductive Pipe and Lined Pipe
1.4	Equivalency.	<b>77</b> – 6	10.3	Flexible Hose and Tubing
1.5	Symbols, Units, and Formulas.	<b>77</b> – 6	10.4	Fill Pipes
	•		10.5	Filtration
Chapter	2 Referenced Publications	<b>77</b> – 6	10.6	Suspended Material
2.1	General.	<b>77</b> – 6	10.7	Miscellaneous Line Restrictions
2.2	NFPA Publications	<b>77</b> – 6		
2.3	Other Publications.	<b>77</b> – 7	Chapter	11 Static Electricity Hazards of Liquids in
2.4	References for Extracts in Recommendations		•	Containers and Intermediate Bulk
	Sections.	<b>77</b> – 7		Containers
			11.1	Portable Tanks, Intermediate Bulk Containers
Chapter	3 Definitions	<b>77</b> – 7		(IBCs), and Non-Bulk Containers
$3.\hat{1}$	General.	<b>77</b> – 7	11.2	Cleaning of Containers
3.2	NFPA Official Definitions.	<b>77</b> – 7	11.2	or containers.
3.3	General Definitions.	<b>77</b> – 8	Chapter	12 Static Electricity Hazards of Liquids in Bulk
			1	Storage Tanks and in Tank Vehicles
Chapter	4 Units and Symbols of Measure	<b>77–</b> 10	12.1	Storage Tanks
$4.\hat{1}$	Units. (Reserved)	<b>77–</b> 10	12.2	Loading of Tank Vehicles. 77–31
4.2	Symbols.	<b>77–</b> 10	12.3	Vacuum Trucks. 77– 33
	/		12.4	
Chapter	5 Fundamentals of Static Electricity	<b>77</b> – 10		
$5.\hat{1}$	General.	<b>77</b> – 10	12.5	Marine Vessel and Barge Cargo Tanks
5.2	Separation of Charge by Contact of Materials	<b>77–</b> 10	Chapter	13 Static Electricity Hazards in Process Vessels 77–34
5.3	Charging by Induction.	<b>77</b> – 11	13.1	General. 77–34
5.4	Accumulation and Dissipation of Charge	<b>77</b> – 12		
5.5	Discharge of Static Electricity and Ignition	** 1-	13.2	Procedures for Transfer to Tanks
5.5	Mechanisms	<b>77</b> – 13	13.3	Agitation
	Wechanisms.	77-13	13.4	Process Vessels with Nonconductive Linings 77–34
Chapter	6 Evaluating Static Electricity Hazards	<b>77</b> – 16	13.5	Adding Solids
6.1	General.	<b>77</b> – 16	13.6	Mixing Solids
6.2	Measuring a Static Electric Charge.	<b>77</b> – 16	13.7	Nonconductive Process Vessels
6.3	9	77– 16 77– 16		
	Measuring the Charge on a Conductor.		Chapter	· · · · · · · · · · · · · · · · · · ·
6.4	Measuring the Charge on a Nonconductor	<b>77</b> – 16		Process Vessels and Tanks 77– 35
6.5	General Practices.	<b>77</b> – 17	14.1	General
6.6	Measuring the Accumulation and Relaxation of		14.2	Gauging and Sampling
۵ -	Charge.	<b>77</b> – 18	14.3	Cleaning Vessels and Tanks
6.7	Measuring the Resistivity of Materials	<b>77</b> – 18	14.4	Vacuum Cleaning
6.8	Assessment of Conduction Paths	<b>77</b> – 18	14.5	Clean Gas Flows
6.9	Measuring Spark Discharge Energies	<b>77</b> – 19	14.6	Ancillary Operations. (Reserved)
6.10	Measuring Ignition Energies	<b>77–</b> 19		, 1
			Chapter	15 Powders and Dusts 77– 36
Chapter	· · · · · · · · · · · · · · · · · · ·		15.1	General
	by Process Modification and Grounding	<b>77</b> – 19	15.2	Combustibility of Dust Clouds
7.1	General.	<b>77–</b> 19	15.3	Mechanisms of Static Electric Charging
7.2	Control of Ignitible Mixtures in Equipment	<b>77–</b> 19	15.4	Retention of Static Electric Charge
7.3	Control of Generation of Static Electric Charge	<b>77</b> – 19	15.5	Discharges in Powder Operations
7.4	Charge Dissipation.	<b>77</b> – 19	15.6	Discharges During Filling Operations
	0 1			
Chapter	8 Control of Static Electricity and Its Hazards		15.7	1 ,
•	by Static Eliminators and Personnel Factors		15.8	Flexible Hose. 77–39
		<b>77</b> – 21	15.9	Flexible Boots and Socks
8.1	Charge Neutralization by Ionization of Air	<b>77</b> – 21	15.10	Fabric Filters
8.2	Control of Static Electric Charge on Personnel	<b>77</b> – 22	15.11	Hybrid Mixtures
8.3	Maintenance and Testing.	<b>77</b> – 23	15.12	Manual Addition of Powders to Flammable
8.4		77-23 77-23		Liquids
0.4	Discomfort and Injury.	11-23	15.13	Bulk Storage
Chapter	9 Flammable and Combustible Liquids and			-
pici	Their Vapors	<b>77</b> – 23	Chapter	
9.1	General.	<b>77</b> – 23		Powders 77– 40
9.1	Combustion Characteristics of Liquids, Vapors,	43	16.1	General
9.4	1	77 09	16.2	Types of Discharge
0.9	and Mists.	<b>77</b> – 23	16.3	Granular Material
9.3	Generation and Dissipation of Static Electric	<b>77</b> 04	16.4	Conductive Intermediate Bulk Containers
	Charge in Liquids.	<b>77</b> – 24		(IBCs)

CONTENTS 77-5

16.5	Nonconductive Intermediate Bulk Containers		Annex B	Physical Characteristics of Materials	<b>77–</b> 53
16.6	(IBCs)	<b>77</b> – 41 <b>77</b> – 41	Annex C	Additional Information on Flash Point	<b>77</b> – 60
Chapter	17 Web and Sheet Processes	<b>77–</b> 43	Annex D	Additional Information on Vapor Pressure	<b>77</b> – 61
17.1 17.2 17.3	General	77– 43 77– 43 77– 44	Annex E	Additional Information on Charge Relaxation	<b>77</b> – 61
$17.4 \\ 17.5$	Processes	<b>77</b> – 44 <b>77</b> – 44	Annex F	Additional Information on Conductivity	<b>77</b> – 62
Chapter 18.1	18 Miscellaneous Applications	<b>77</b> – 46 <b>77</b> – 46	Annex G	Recommended Means for Providing Bonding and Grounding	<b>77</b> – 62
18.2	Belts and Conveyors.	<b>77</b> – 46	Annex H	Glossary of Terms	<b>77</b> – 66
18.3 18.4	Explosives	<b>77</b> – 47 <b>77</b> – 47	Annex I	Informational References	<b>77</b> – 67
18.5	Plastic Sheets and Wraps	<b>77</b> – 47	Index		<b>77</b> – 69
Annex A	A Explanatory Material	<b>77–</b> 48			

# **NFPA 77**

#### **Recommended Practice on**

# **Static Electricity**

#### 2019 Edition

IMPORTANT NOTE: This NFPA document is made available for use subject to important notices and legal disclaimers. These notices and disclaimers appear in all publications containing this document and may be found under the heading "Important Notices and Disclaimers Concerning NFPA Standards." They can also be viewed at www.nfpa.org/disclaimers or obtained on request from NFPA.

UPDATES, ALERTS, AND FUTURE EDITIONS: New editions of NFPA codes, standards, recommended practices, and guides (i.e., NFPA Standards) are released on scheduled revision cycles. This edition may be superseded by a later one, or it may be amended outside of its scheduled revision cycle through the issuance of Tentative Interim Amendments (TIAs). An official NFPA Standard at any point in time consists of the current edition of the document, together with all TIAs and Errata in effect. To verify that this document is the current edition or to determine if it has been amended by TIAs or Errata, please consult the National Fire Codes® Subscription Service or the "List of NFPA Codes & Standards" at www.nfpa.org/docinfo. In addition to TIAs and Errata, the document information pages also include the option to sign up for alerts for individual documents and to be involved in the development of the next edition.

NOTICE: An asterisk (\*) following the number or letter designating a paragraph indicates that explanatory material on the paragraph can be found in Annex A.

A reference in brackets [ ] following a section or paragraph indicates material that has been extracted from another NFPA document. As an aid to the user, the complete title and edition of the source documents for extracts in the recommendations sections of this document are given in Chapter 2 and those for extracts in the informational sections are given in Annex I. Extracted text may be edited for consistency and style and may include the revision of internal paragraph references and other references as appropriate. Requests for interpretations or revisions of extracted text should be sent to the technical committee responsible for the source document.

Information on referenced publications can be found in Chapter 2 and Annex I.

# Chapter 1 Administration

# 1.1 Scope.

- **1.1.1** This recommended practice applies to the identification, assessment, and control of static electricity for purposes of preventing fires and explosions.
- 1.1.2\* This recommended practice does not apply directly to shock hazards from static electricity. However, application of the principles set forth in this recommended practice can reduce such shock hazards to personnel.

# 1.1.3 Reserved.

2019 Edition

1.1.4\* This recommended practice does not apply to lightning.

- **1.1.5\*** This recommended practice does not apply to stray electrical currents or to induced currents from radio frequency (RF) energy.
- **1.1.6\*** This recommended practice does not apply to fueling of motor vehicles, marine craft, or aircraft.
- 1.1.7\* This recommended practice does not apply to clean-rooms.
- **1.1.8** This recommended practice does not apply to control of static electricity and its hazards as they might affect electronic components or circuits, which have their own requirements.
- **1.2 Purpose.** The purpose of this recommended practice is to assist the user in controlling the hazards associated with the generation, accumulation, and discharge of static electricity by providing the following:
- (1) Basic understanding of the nature of static electricity
- Guidelines for identifying and assessing the hazards of static electricity
- (3) Techniques for controlling the hazards of static electricity
- (4) Guidelines for controlling static electricity in selected industrial applications

# 1.3 Application. (Reserved)

- **1.4 Equivalency.** Nothing in this recommended practice is intended to prevent the use of systems, methods, or devices of equivalent or superior quality, strength, fire resistance, effectiveness, durability, and safety over those prescribed by this recommended practice.
- **1.4.1** Technical documentation should be submitted to the authority having jurisdiction to demonstrate equivalency.
- **1.4.2** The system, method, or device should be approved for the intended purpose by the authority having jurisdiction.
- **1.5 Symbols, Units, and Formulas.** The units of measure and symbols used in this recommended practice are as described in Chapter 4.

# **Chapter 2 Referenced Publications**

- **2.1 General.** The documents or portions thereof listed in this chapter are referenced within this recommended practice and should be considered part of the recommendations of this document.
- **2.2 NFPA Publications.** National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169-7471.

NFPA 30, Flammable and Combustible Liquids Code, 2018 edition.

NFPA 69, Standard on Explosion Prevention Systems, 2014 edition.

NFPA 70<sup>®</sup>, National Electrical Code<sup>®</sup>, 2017 edition.

NFPA 495, Explosive Materials Code, 2018 edition.

NFPA 496, Standard for Purged and Pressurized Enclosures for Electrical Equipment, 2017 edition.

NFPA 498, Standard for Safe Havens and Interchange Lots for Vehicles Transporting Explosives, 2018 edition.

NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, 2017 edition.